

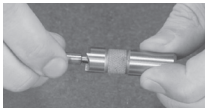
- ① Insert hex shank into power screwdriver.



- ② Insert brass case into 3 jaw chuck. Lock deprimed brass by activating power screwdriver and hold the outside knurling of the 3 jaw chuck, or rotate 3 jaw chuck by hand to lock brass.



③ Screw case length gauge into cutter finger tight.



④ Insert case length gauge, feel for the flash hole, and activate driver until it stops cutting. If no metal is removed, case does not need trimming.



⑤ While spinning, case can be chamfered inside and outside with a Lee chamfer tool. If desired you can also polish the case with steel wool or Scotch Brite.™

